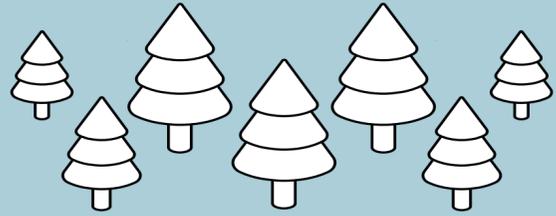


# PAPER MAKING PROCESS

From the forest to your hands

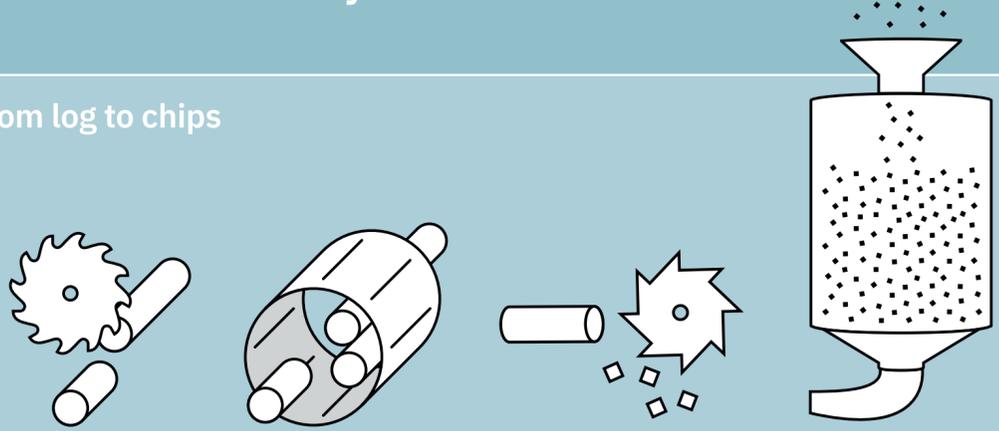
1 Sustainably managed forests



2 Raw material to sawmills and paper mills

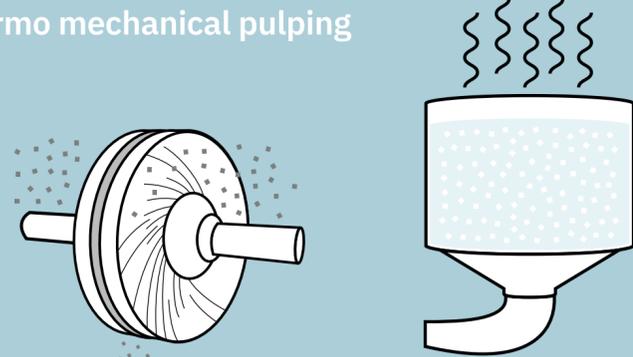


3 From log to chips



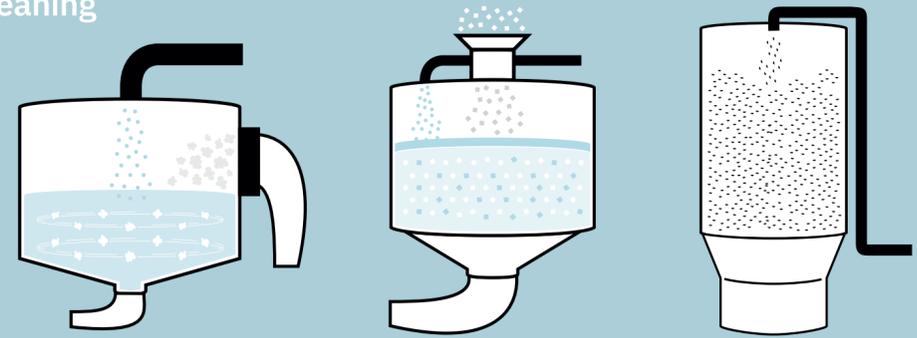
Pulp timber is sawn      Debarking drum      Cut into small wood chips      All wood chips are stored in silos

4 Thermo mechanical pulping



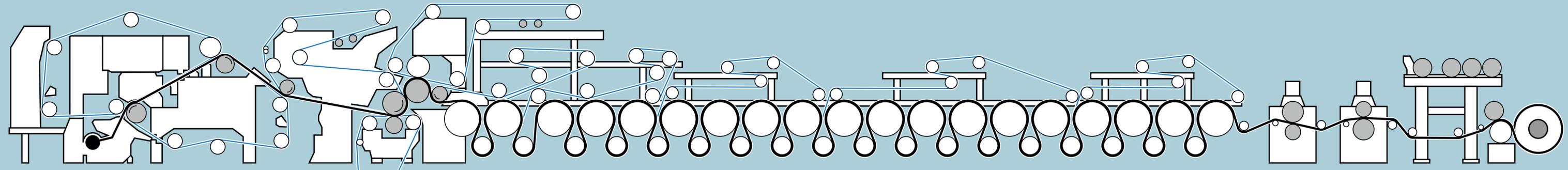
Refined between rotating discs      Washed and heated

5 Cleaning

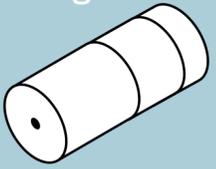


Washed and screened      Bleaching process      Stored in silos

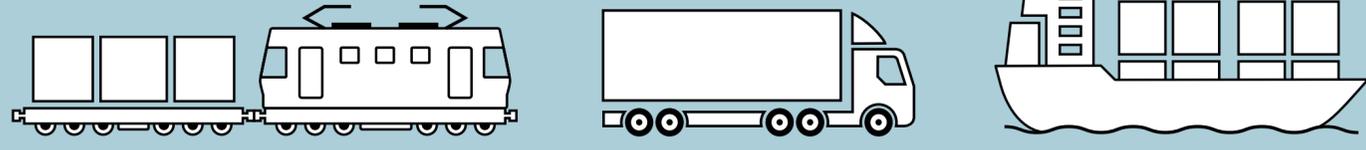
6 Wire section      7 Press section      8 Drying      9 Calendering      10 Tambour reels



11 Winding



12 Transport



13 To your hands

